

Clamp In Window Installation Instructions (Page 1 of 2)

A010 -v1

If in doubt, Seaglaze would always recommend the use of an experienced fitting team. If you do not know any then we would be happy to point you towards some of our relevant customers who fit our products on a regular basis.

If required Installation and Spares Kits are available from Seaglaze. Please contact us for details.

Warnings:

- We recommend avoiding the use of power tools as they can strip screw threads. This could cause damage to the finish which could lead to premature corrosion.
- Only Marine grade screws of the correct length should be used.
- If your window is glazed with Toughened Safety Glass it is important not to use knives or screw drivers around the glass as this could cause the pane to shatter.
- Also if the window is glazed with Acrylic scratches can not be removed.
- The frame should not be forced or bent in any way.
- No adhesives should be used for holding the window in place.

Corrosion/Leak Prevention:

- Each screw should be coated in anti corrosive gel before fitting.
- If any paint is scratched during installation this should be addressed immediately. Please see M400—Paint touch up instructions.
- After installation all frame joints should be filled with clear gap sealer.

Equipment:

- Cleaning Materials (Methylated spirit, Lint free rag etc.)
- Mastic (Gun or Tape)
- Anti corrosive gel
- Screwdriver

These instructions are to be used for flat windows only. If your windows are curved use these as part of a set with A030—Curved Window Installation Instructions.

Pre-Installation Checks

- Use the cleaning material to ensure the hull aperture surface is clean, tidy and flat. If you are replacing through fixed windows, make sure you have filled and finished any previous holes.
- Dry fit the window into the aperture checking the fit. The Trim will need to be removed to do this. The window should fit in the aperture with a limited amount of movement.

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Installation Instructions

- Apply the not-setting sealant (Mastic) to the flange either using a gun or tape.
- One person should hold the window into the aperture from the outside.
- The second person should screw the trim to the frame using the screws provided.
- You should start by loosely fitting a screw at each end/corner to hold the window in place, these can be tightened later. Now alternate around the window fixing the window in place to provide even pressure.
- ⇒ *Customer feedback has suggested it may help to use a couple of longer screws to initially hold the window in place. It is very important to be careful not to bottom these screws out.*
- Clean up and wipe away any excess sealant using the scraper.

Post Installation

- Check all fastenings have been fitted.
- Ensure the window is pulled tight in all areas.
- Use clear gap sealer in any frame joints (typically 2 in the main frame and at the top and bottom of each mullion).
- After 24hours we recommend re tightening all screws as the mastic will slowly settle.
- Insert the screw cover (if required).

It is always recommended that all Seaglaze products are Hose Tested after installation. Please see M400—Hose Testing for Instructions.

After installation initial maintenance should always be carried out on all Seaglaze products. Please see M010—Window Maintenance for instructions.

END OF INSTRUCTION

Options

Other useful instructions include...

- A030—Curved Window Installation
- M010—Window Maintenance
- M310—Touch Up Paint
- M400—Hose Testing
- A440—FAQ's