

*Seaglaze always recommend doing regular maintenance and checks on any products.*

### Warnings:

- Certain paint thinners or acetone based liquids can stain\melt the powder coating. On no account should any chemicals be used in the process.
- Bubbling is a sign of corrosion, damaged paint can cause corrosion.

### Our Paint Process:

- Etch frame
- Apply Powder Coat
- Frame then goes in the oven to set the powder coat

### Equipment:

- Primer
- Paint
- Brush (for method option 1)
- Lightly abraded pad (eg scotch bright)

### Method Choice:

Option 1—Where the area is very small, or overruns can not occur.

- A tin of paint and brush is best.

Option 2—Where substantial coverage is required, and the area is away from fabrics or anything that could stain.

- Aerosol may be the easiest method.

### Process:

- Clean all the surrounding area back to bare metal – remove all signs of corrosion. If scratched then deburr the edges. If a crack in a weld, then add a stop point at either end.
- Then apply primer (there are various types that suitable for aluminium) (XXX Primer).
- Allow the primer to dry.
- With a very lightly abraded pad (eg scotch bright) rub down the primer – this will slightly roughen the surface of the primer, but should be smooth to the touch (ie get rid of primer runs).
- Apply paint.
- Curing times are detailed on the tin (weather dependent).

**END OF INSTRUCTION**